

REBUILD INSTRUCTIONS FOR ALUMINUM DOCKS

These docks are made up side down. Take some long 2x4's and lay them parallel on a flat floor. Lay 15 aluminum boards on these boards upside down with the tongue side always next to the groove side. This should give you the deck size of approx. 10'X4. There are little "I beams" built into the boards and you should be looking at them since the deck is upside down. Fasten the tongue of the first board into the groove of the 2nd board. Now we start to glue. Practice this a little on some wood to get a feel for how fast the glue comes out. Pinch the I-beams of the first two boards together and lift them forming a V This opens up the joint and you can run a bead of glue down the middle. When you put them back down the glue will squish into the joint, don't worry about the glue drying to fast, it lasts for a couple hours if you need to make a correction. Once all 15 boards are glued and laying flat, use the glue gun to put a dab of glue on the end of each little I-beam and do this on both sides. You don't need much as this is just to stop rattles. After this take your Stringers, turn them upside down and push them on the sides. When pushing one side the other needs to be backed up against something to make it easier. Note: turn the stringers on a little angle towards you (they are upside down of course and it will be easier as well. After both sides are on, look at the ends to make sure they are tight to the boards will very little gap. The dock is now complete except for the bolts. These are SS TEK self tapping screws. With the dock still upside down put one in each corner by drilling right thru the stringer ledge that is exposed and into one of the little I-beams. Put 2 more TEKS in the middle of the dock in the same fashion. This will allow you to move the dock around before it is dryNote: Right before you put the TEKS in, make sure the boards are flush with the ends of the stringers. They will accordion a fair amount to allow you to adjust them.

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